UV-4R Adjustment Procedure

For residential, LULA and low flow applications.

- This information is provided with the understanding that it is only to be used by qualified hydraulic elevator professionals.
- Optimum oil temperature for adjusting valve is 80°F (27°C) min. to 100°F (38°C) maximum.
- 3. Each new valve is adjusted to a set of standard conditions at the factory. You only need to adjust DM and BP settings. Other minor adjustments may be required to suit your application. Final adjustments are made 1/8 turn (or less) at a time for optimum performance.
- After valve adjustments are finalized, snug tighten lock nuts.
 (DO NOT over tighten).

- Valve must be mounted with solenoids in vertical position. 5 inches (127mm) minimum clearance is required to remove the valve cover for service.
- **6.** When disconnecting solenoids, do it electrically, not physically.
- It is important to keep system oil clean. EECO recommends use of a 5 micron filtration system.
- If DC requires further adjusting after DA is adjusted, first preset DA, adjust DC as required, then readjust DA.
- **9. DO NOT** adjust valve to suit switches (vanes/magnets). Adjust the switches to suit the valve. Recommended slowdown distance is 2 in. for every 10 fpm of car speed.

U1 - Up Fast solenoid

Up Adjustments (From Preset)

U2 - Up Slow solenoid

- **BP Bypass** Car at lower floor with **no load**. Disconnect **U2**. Register an up call. Turn **BP** CW until car moves, then CCW until car stalls plus 1/2 turn. Stop pump motor and reconnect **U2**.
- **2. UA Up Acceleration** Car at lower floor with **no load**. Register an up call and observe up acceleration. Turn **UA** a small step at a time CCW for faster or CW for slower up acceleration. **DO NOT** drag out acceleration.
- 3. UL Up Leveling Car at lower floor with **no load**. Disconnect **U1**. Register an up call. Turn **UL** CW (faster) or CCW (slower) to set up leveling speed at 9 to 12 fpm (.05 to .06 m/s). Leave **U1** disconnected.
- **4. UT Up Transition** Car at lower floor with **no load**. Register an up call. Car will move up at leveling speed. Turn **UT** CW until car speeds up, then slowly CCW until car slows down to leveling speed again. Reconnect **U1**. Cycle car and observe up transition. Turn **UT** CW for slower transition or CCW for faster transition. Slowdown switch should be set to give 3 to 4 inches (75 mm to 100 mm) of stabilized leveling.
- 5. US Up Stop Car at lower floor with no load. Disconnect U2. Register an up call. Car should not move. Turn US CW until car moves then slowly CCW until car stops again. Reconnect U2. Cycle car and observe up stop. Turn US CW for softer stop or CCW for firmer stop. NOTE: Pump motor must run approximately 1 second after car has stopped.

D1 - Down Fast solenoid

Down Adjustments (From Preset)

D2 - Down Slow solenoid

- **Down Leveling** Car at upper floor with **no load**. Disconnect **D1**. Register a down call. If car does not move, turn **DC** CW (1/8" turn at a time) until car moves down. Adjust **DL** to set down leveling speed at 7 to 9 fpm (.04 to .05 m/s). Reconnect **D1**.
- 2. DM Down Main Car at upper floor with **no load** and **DSC** on preset. Register a down call. Turn **DM** CW (slower) or CCW (faster). To set down speed at contract (full load) speed.
- 3. DC Down Closing Cycle empty car and observe down stop. Turn DC CW for softer stop or CCW for firmer stop until down stop is satisfactory (see note 8)
- 4. DT Down Transition Cycle car and turn DT CCW (slower) or CW (faster) until down transition is satisfactory.
- 5. DA Down Acceleration Car at upper floor with no load. Turn DA CW to stop. Register a down call. Car should not move. Turn DA slowly CCW until car breaks away from the floor. Turn DA CCW (faster) or CW (slower) until down acceleration is satisfactory.
- **6. DSC Down Speed Control** Car at upper floor with **full load**. Register a down call. Turn **DSC** CW from preset to slow car to down contract speed. Remove the load, cycle car and recheck empty car speed (should be the same as set before).

ML Manual Lowering - Open ML CCW to lower car at leveling speed. All electrical power MUST be off when using manual lowering!

Relief Valve (RV): With fully loaded car and a pressure gauge installed on the pump gauge port, register an up call and record maximum pressure as car nears top landing. With fully loaded car at bottom landing, close main line valve and turn RV and UA out CCW to stop. Register an up call. Turn RV in CW to set

Register an up call. Iurn RV in CW to set relief pressure as required by local code (not to exceed 50% above maximum pressure recorded earlier).

 Restart pump to check the RV setting. Seal RV as required. Open main line valve to the jack. Readjust UA for proper up acceleration.

l		CW	I = Clockwise (IN)	Adjuster Presetting	CCW = Counter Clockwise (OUT)
I			ADJUSTER	PRESETTING	FUNCTION
	Up	UL UT US	Bypass Up Acceleration Up Leveling Up Transition Up Stop Relief Valve	CCW to stop. Flush with locknut then CCW 9 turns. CW to stop then CCW 5 turns. CCW to stop. CCW to stop. Factory set at 550 psi (38 bar).	
	Down	DM DC DT DA DSC	Down Leveling Down Main Down Closing * Previous to Serial # 1 Down Transition Down Acceleration Down Speed Control Manual Lowering		(CW - Slower speed) (CW - Softer Stop)