## **UV-4R** Adjustment Prodecure

For residential, LULA and low flow applications.

- 1. This information is provided with the understanding that it is only to be used by qualified hydraulic elevator professionals.
- Optimum oil temperature for adjusting valve is 80°F (27°C) min. to 100°F (38°C) maximum.
- 3. Each new valve is adjusted to a set of standard conditions at the factory. You only need to adjust DM and BP settings. Other minor adjustments may be required to suit your application. Final adjustments are made 1/8 turn (or less) at a time for optimum performance.
- After valve adjustments are finalized, snug tighten lock nuts. (DO NOT over tighten).

- Valve must be mounted with solenoids in vertical position.inches (127mm) minimum clearance is required to remove the valve cover for service.
- 6. When disconnecting solenoids, do it electrically, not physically.
- **7.** It is important to keep system oil clean. EECO recommends use of a 5 micron filtration system.
- 8. If DC requires further adjusting after DA is adjusted, first preset DA, adjust DC as required, then readjust DA.
- **9. DO NOT** adjust valve to suit switches (vanes/magnets). Adjust the switches to suit the valve. Recommended slowdown distance is 2 in. for every 10 fpm of car speed.

## Up Adjustments (From Preset)

## U2 - Up Slow solenoid

- 1. BP Bypass Car at lower floor with no load. Disconnect U2. Register an up call. Turn BP CW until car moves, then CCW until car stalls plus 1/2 0.5139 inturn. Stop pump motor and reconnect U2.
- 2. UA Up Acceleration Car at lower floor with no load. Register an up call and observe up acceleration. Turn UA a small step at a time CCW for faster or CW for slower up acceleration. DO NOT drag out acceleration.
- 3. UL Up Leveling Car at lower floor with no load. Disconnect U1. Register an up call. Turn UL CW (faster) or CCW (slower) to set up leveling speed at 9 to 12 fpm (.05 to .06 m/s). Leave U1 disconnected.
- 4. UT Up Transition Car at lower floor with **no load**. Register an up call. Car will move up at leveling speed. Turn UT CW until car speeds up, then slowly CCW until car slows down to leveling speed again. Reconnect U1. Cycle car and observe up transition. Turn UT CW for slower transition or CCW for faster transition. Slowdown switch should be set to give 3 to 4 inches (75 mm to 100 mm) of stabilized leveling.
- 5. US Up Stop Car at lower floor with no load. Disconnect U2. Register an up call. Car should not move. Turn US CW until car moves then slowly CCW until car stops again. Reconnect U2. Cycle car and observe up stop. Turn US CW for softer stop or CCW for firmer stop. NOTE: Pump motor must run approximately 1 second after car has stopped.

D1 - Down Fast solenoid

U1 - Up Fast solenoid

## Down Adjustments (From Preset)

D2 - Down Slow solenoid

- 1. DL Down Leveling Car at upper floor with no load. Disconnect D1. Register a down call. If car does not move, turn DC CW (1/8" turn at a time) until car moves down. Adjust DL to set down leveling speed at 7 to 9 fpm (.04 to .05 m/s). Reconnect D1.
- 2. DM Down Main Car at upper floor with no load and DSC on preset. Register a down call. Turn DM CW (slower) or CCW (faster). To set down speed at contract (full load) speed.
- 3. DC Down Closing Cycle empty car and observe down stop. Turn DC CW for softer stop or CCW for firmer stop until down stop is satisfactory (see note 8)
- 4. DT Down Transition Cycle car and turn DT CCW (slower) or CW (faster) until down transition is satisfactory.
- 5. DA Down Acceleration Car at upper floor with no load. Turn DA CW to stop. Register a down call. Car should not move. Turn DA slowly CCW until car breaks away from the floor. Turn DA CCW (faster) or CW (slower) until down acceleration is satisfactory.
- 6. DSC Down Speed Control Car at upper floor with full load. Register a down call. Turn DSC CW from preset to slow car to down contract speed. Remove the load, cycle car and recheck empty car speed (should be the same as set before).
- ML Manual Lowering Open ML CCW to lower car at leveling speed. All electrical power MUST be off when using manual lowering!

| Relief Valve (RV): |                                                                                                                                             | <b>CW</b> = Clockwise (IN) |                                                | / = Clockwise (IN)                               | Adjuster Presetting                                                                                                       | <b>CCW</b> = Counter Clockwise (OUT)                               |
|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|------------------------------------------------|--------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------|
| 1.                 | With fully loaded car and a pressure gauge installed on the <b>pump gauge</b> port,                                                         | ADJUSTER                   |                                                | ADJUSTER                                         | PRESETTING                                                                                                                | FUNCTION                                                           |
|                    | register an up call and record maximum pressure as car nears top landing.                                                                   |                            |                                                | Bypass<br>Up Acceleration                        | CCW to stop.<br>Flush with locknut then CCW 9 turns.                                                                      | (CCW - Delays up start)<br>(CCW - Faster acceleration)             |
| 2.                 | With fully loaded car at bottom landing, close main line valve and turn <b>RV</b> and <b>UA</b> out CCW to stop.                            | ď                          | UT<br>US                                       | JL Up Leveling<br>JT Up Transition<br>JS Up Stop |                                                                                                                           | (CW - Slower transition)<br>(CW - Softer stop)                     |
| 3.                 | Register an up call. Turn <b>RV</b> in CW to set<br>relief pressure as required by local code<br>(not to exceed 50% above maximum           | Down                       | DL                                             | DM Down Main<br>DC Down Closing                  | CCW to stop then CW 6 turns. (CW                                                                                          | W - Increase pressure setting) W - Slower speed) W - Slower speed) |
|                    | pressure recorded earlier).                                                                                                                 |                            | DC                                             |                                                  | CCW to stop, then CW 15 turns.                                                                                            | (CW - Softer Stop)                                                 |
| 4.                 | Restart pump to check the RV setting. Seal RV as required. Open main line valve to the jack. Readjust <b>UA</b> for proper up acceleration. |                            | DA Down Acceleration<br>DSC Down Speed Control | CCW to stop.                                     | (CCW - Slower transition)<br>(CW - Slower acceleration)<br>(CW - Slower down speed with full load)<br>(CCW - Opens valve) |                                                                    |